



Standard Product List of Cemented Carbides

WMR Wilhelm Metzger SASU, F-90000 Belfort, info@wmr-metaldur.fr

EDM BLOCKS as sintered, with grind stock, not grinded

SM30E HIP (RX10) - V45E HIP (RCR24) - V50E HIP (RCR30)

Product Number	Designation	Dimensions	Carbide Grade	Length mm	Width mm	Thickness mm	Weight grams	Delivery
BLOC40530586	Cementtd carbide EDM Blocks with grind stock	40.5 x 30.5 x 8.6 mm	SM30E HIP	40.5	30.5	8.6	154	4 à 5 weeks
BLOC3100100 RCR	Cementtd carbide EDM Blocks with grind stock	3 x 100 x 100 mm	V45E HIP	100	100	3	429	from stock
BLOC3100100	Cementtd carbide EDM Blocks with grind stock	3 x 100 x 100 mm	SM30E HIP	100	100	3	435	from stock
BLOC6.350100	Cementtd carbide EDM Blocks with grind stock	6.3 x 50 x 100 mm	SM30E HIP	100	50	6.3	457	4 à 5 weeks
BLOC1520113	Cementtd carbide EDM Blocks with grind stock	15 x 20 x 113 mm	SM30E HIP	113	20	15	492	4 à 5 weeks
BLOC4100100 RCR	Cementtd carbide EDM Blocks with grind stock	4 x 100 x 100 mm	V45E HIP	100	100	4	572	from stock
BLOC5100100 RCR	Cementtd carbide EDM Blocks with grind stock	5 x 100 x 100 mm	V45E HIP	100	100	5	715	from stock
BLOC060100100	Cementtd carbide EDM Blocks with grind stock	6 x 100 x 100 mm	V45E HIP	100	100	6	858	from stock
BLOC196060-20	Cementtd carbide EDM Blocks with grind stock	19 x 60 x 60 mm	V45E HIP	60	60	19	978	4 à 5 weeks
BLOC196060-10	Cementtd carbide EDM Blocks with grind stock	19 x 60 x 60 mm	SM30E HIP	60	60	19	992	4 à 5 weeks
BLOC07100100RCR	Cementtd carbide EDM Blocks with grind stock	7 x 100 x 100 mm	V45E HIP	100	100	7	1001	from stock
BLOC0606020RCR	Cementtd carbide EDM Blocks with grind stock	60 x 60 x 20 mm	V45E HIP	60	60	20	1030	4 à 5 weeks
BLOC08100100RCR	Cementtd carbide EDM Blocks with grind stock	8 x 100 x 100 mm	V45E HIP	100	100	8	1144	from stock
BLOC09100100RCR	Cementtd carbide EDM Blocks with grind stock	9 x 100 x 100 mm	V45E HIP	100	100	9	1287	4 à 5 weeks
BLOC375050RX10	Cementtd carbide EDM Blocks with grind stock	37 x 50 x 50 mm	SM30E HIP	50	50	37	1341	4 à 5 weeks
BLOC10100100RCR	Cementtd carbide EDM Blocks with grind stock	10 x 100 x 100 mm	V45E HIP	100	100	10	1430	from stock
BLOC10100100	Cementtd carbide EDM Blocks with grind stock	10 x 100 x 100 mm	SM30E HIP	100	100	10	1450	from stock
BLOC 2145112	Cementtd carbide EDM Blocks with grind stock	21 x 45 x 112 mm	SM30E HIP	112	45	21	1535	from stock
BLOC12100100RCR	Cementtd carbide EDM Blocks with grind stock	12 x 100 x 100 mm	V45E HIP	100	100	12	1716	from stock
BLOC12100100	Cementtd carbide EDM Blocks with grind stock	12 x 100 x 100 mm	SM30E HIP	100	100	12	1740	4 à 5 weeks
BLOC13100100	Cementtd carbide EDM Blocks with grind stock	13 x 100 x 100 mm	SM30E HIP	100	100	13	1885	4 à 5 weeks
BLOC14100100RCR	Cementtd carbide EDM Blocks with grind stock	14 x 100 x 100 mm	V45E HIP	100	100	14	2002	from stock
BLOC14100100	Cementtd carbide EDM Blocks with grind stock	14 x 100 x 100 mm	SM30E HIP	100	100	14	2030	4 à 5 weeks
BLOC15100100RCR	Cementtd carbide EDM Blocks with grind stock	15 x 100 x 100 mm	V45E HIP	100	100	15	2145	from stock
BLOC15100100	Cementtd carbide EDM Blocks with grind stock	15 x 100 x 100 mm	SM30E HIP	100	100	15	2175	from stock
BLOC15080125	Cementtd carbide EDM Blocks with grind stock	150 x 80 x 12.5 mm	SM30E HIP	150	80	12.5	2175	4 à 5 weeks
BLOC16100100RCR	Cementtd carbide EDM Blocks with grind stock	16 x 100 x 100 mm	V45E HIP	100	100	16	2288	from stock
BLOC16100100	Cementtd carbide EDM Blocks with grind stock	16 x 100 x 100 mm	SM30E HIP	100	100	16	2320	4 à 5 weeks
BLOC18100100	Cementtd carbide EDM Blocks with grind stock	18 x 100 x 100 mm	SM30E HIP	100	100	18	2610	from stock
BLOC20100100RCR	Cementtd carbide EDM Blocks with grind stock	20 x 100 x 100 mm	V45E HIP	100	100	20	2860	from stock
BLOC20100100	Cementtd carbide EDM Blocks with grind stock	20 x 100 x 100 mm	SM30E HIP	100	100	20	2900	from stock
BLOC1572200RCR	Cementtd carbide EDM Blocks with grind stock	15 x 72 x 200 mm	V45E HIP	200	72	15	3089	from stock
BLOC25100100RCR	Cementtd carbide EDM Blocks with grind stock	25 x 100 x 100 mm	V45E HIP	100	100	25	3575	4 à 5 weeks
BLOC15010018	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 18 mm	SM30E HIP	150	100	18	3915	4 à 5 weeks
BLOC1985170	Cementtd carbide EDM Blocks with grind stock	19.1 x 85 x 170 mm	V45E HIP	170	85	19.1	3947	4 à 5 weeks
BLOC4244150RCR	Cementtd carbide EDM Blocks with grind stock	42 x 44 x 150 mm	V45E HIP	150	44	42	3964	from stock
BLOC28100100RCR	Cementtd carbide EDM Blocks with grind stock	28 x 100 x 100 mm	V45E HIP	100	100	28	4004	4 à 5 weeks
BLOC28100100	Cementtd carbide EDM Blocks with grind stock	28 x 100 x 100 mm	SM30E HIP	100	100	28	4060	4 à 5 weeks
BLOC2072200RCR	Cementtd carbide EDM Blocks with grind stock	20 x 72 x 200 mm	V45E HIP	200	72	20	4118	from stock
BLOC15070284RCR	Cementtd carbide EDM Blocks with grind stock	150 x 70.4 x 28.4 mm	V45E HIP	150	70.4	28.4	4289	from stock
BLOC30100100RCR	Cementtd carbide EDM Blocks with grind stock	30 x 100 x 100 mm	V45E HIP	100	100	30	4290	from stock
BLOC20100150RCR	Cementtd carbide EDM Blocks with grind stock	20 x 100 x 150 mm	V45E HIP	150	100	20	4290	4 à 5 weeks
BLOC19105150	Cementtd carbide EDM Blocks with grind stock	19.1 x 105 x 150 mm	V45E HIP	150	105	19.1	4302	4 à 5 weeks
BLOC15070284RX10	Cementtd carbide EDM Blocks with grind stock	150 x 70.4 x 28.4 mm	SM30E HIP	150	70.4	28.4	4349	from stock
BLOC30100100	Cementtd carbide EDM Blocks with grind stock	30 x 100 x 100 mm	SM30E HIP	100	100	30	4350	4 à 5 weeks
BLOC20100150	Cementtd carbide EDM Blocks with grind stock	20 x 100 x 150 mm	SM30E HIP	150	100	20	4350	4 à 5 weeks
BLOC15010022	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 22 mm	SM30E HIP	150	100	22	4785	4 à 5 weeks
BLOC20110150	Cementtd carbide EDM Blocks with grind stock	20 x 110 x 150 mm	SM30E HIP	150	110	20	4785	4 à 5 weeks



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SM30E HIP (RX10) - V45E HIP (RCR24) - V50E HIP (RCR30)

Product Number	Designation	Dimensions	Carbide Grade	Length mm	Width mm	Thickness mm	Weight grams	Delivery
BLOC15010023RCR	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 23.4 mm	V45E HIP	150	100	23.4	5019	from stock
BLOC35100100	Cementtd carbide EDM Blocks with grind stock	35 x 100 x 100 mm	SM30E HIP	100	100	35	5075	from stock
BLOC15010023	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 23.4 mm	SM30E HIP	150	100	23.4	5090	from stock
BLOC15010025	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 25 mm	SM30E HIP	150	100	25	5438	from stock
BLOC40100100RCR	Cementtd carbide EDM Blocks with grind stock	40 x 100 x 100 mm	V45E HIP	100	100	40	5720	4 à 5 weeks
BLOC40100100	Cementtd carbide EDM Blocks with grind stock	40 x 100 x 100 mm	SM30E HIP	100	100	40	5800	4 à 5 weeks
BLOC150100282RCR	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 28.2 mm	V50E HIP	150	100	28.2	5922	4 à 5 weeks
BLOC150100284RCR	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 28.4 mm	V45E HIP	150	100	28.4	6092	from stock
BLOC15010028	Cementtd carbide EDM Blocks with grind stock	150 x 100 x 28.4 mm	SM30E HIP	150	100	28.4	6177	from stock
BLOC18120210RCR	Cementtd carbide EDM Blocks with grind stock	18 x 120 x 210 mm	V45E HIP	210	120	18	6486	4 à 5 weeks
BLOC1506350	Cementtd carbide EDM Blocks with grind stock	150 x 63 x 50 mm	SM30E HIP	150	63	50	6851	from stock
BLOC15070455	Cementtd carbide EDM Blocks with grind stock	150 x 70 x 45.5 mm	SM30E HIP	150	70	45.5	6927	4 à 5 weeks
BLOC50100100RCR	Cementtd carbide EDM Blocks with grind stock	50 x 100 x 100 mm	V45E HIP	100	100	50	7150	4 à 5 weeks
BLOC50100100	Cementtd carbide EDM Blocks with grind stock	50 x 100 x 100 mm	SM30E HIP	100	100	50	7250	4 à 5 weeks
BLOC60100100RCR	Cementtd carbide EDM Blocks with grind stock	60 x 100 x 100 mm	V45E HIP	100	100	60	8580	4 à 5 weeks
BLOC6070150RCR	Cementtd carbide EDM Blocks with grind stock	60.4 x 70.4 x 150 mm	V45E HIP	150	70.4	60.4	9121	from stock
BLOC6070150	Cementtd carbide EDM Blocks with grind stock	60.4 x 70.4 x 150 mm	SM30E HIP	150	70.4	60.4	9248	from stock
BLOC63100100RCR	Cementtd carbide EDM Blocks with grind stock	63.6 x 101 x 101	V45E HIP	101	101	63.6	9278	4 à 5 weeks
BLOC65100100RCR	Cementtd carbide EDM Blocks with grind stock	65 x 100 x 100 mm	V45E HIP	100	100	65	9295	4 à 5 weeks
BLOC64100100RCR	Cementtd carbide EDM Blocks with grind stock	64.2 x 101 x 101	V45E HIP	101	101	64.2	9365	4 à 5 weeks
BLOC66100100RCR	Cementtd carbide EDM Blocks with grind stock	66.5 x 100 x 100	V45E HIP	100	100	66.5	9510	4 à 5 weeks
BLOC6075150	Cementtd carbide EDM Blocks with grind stock	60.4 x 75.4 x 150 mm	SM30E HIP	150	75.4	60.4	9905	4 à 5 weeks
BLOC70100100RCR	Cementtd carbide EDM Blocks with grind stock	70 x 100 x 100 mm	V45E HIP	100	100	70	10010	4 à 5 weeks
BLOC50100150	Cementtd carbide EDM Blocks with grind stock	50 x 100 x 150 mm	SM30E HIP	150	100	50	10875	4 à 5 weeks
BLOC35150200RCR	Cementtd carbide EDM Blocks with grind stock	35 x 150 x 200 mm	V45E HIP	200	150	35	15015	4 à 5 weeks
BLOC75100140	Cementtd carbide EDM Blocks with grind stock	75.1 x 100 x 140 mm	V45E HIP	140	100	75.1	15035	4 à 5 weeks
Other dimensions and other carbide grades are available upon request								
We can also deliver surface grinded blocks (thickness, angle, complete)								